




PB 674 3001-93 pg 30  
 FBI

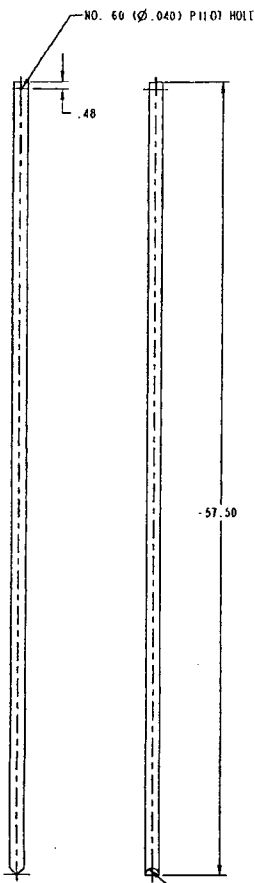
☒ **First Article**      ☐ **Prototype**

<b>Measured by:</b>		<b>Audited by:</b>		<b>Prototype Approval:</b>	
<b>Date:</b>	8-6-21	<b>Date:</b>	08/06/26	<b>Date:</b>	7

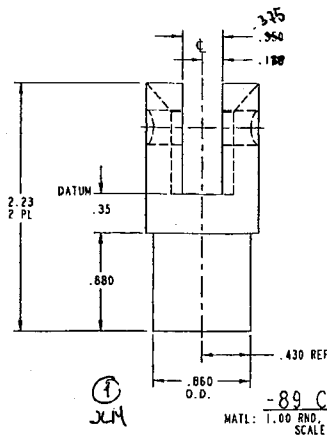
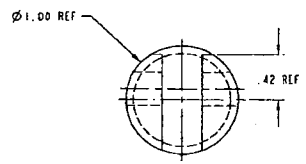


SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 80074

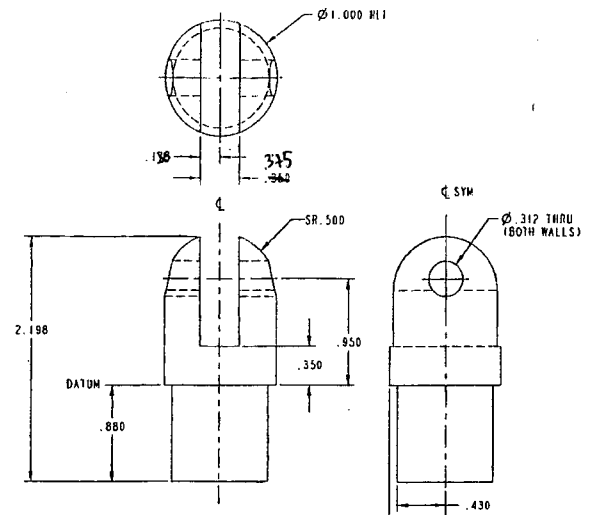
RELEASED  
 14 DEC 91-20



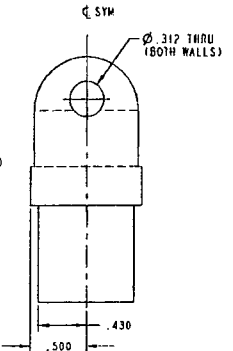
① -87 TUBE ARM  
 MATL: 1.00 OD X .065 WALL, 6061-T6, W-1-700/6  
 SCALE 0.250



① -89 CLEVIS  
 MATL: 1.00 RND, 6061-T6, 00-A-200/8  
 SCALE 2.000



-97 CLEVIS (SHOWN)  
 MATL: 1.00 RND, 6061-T6, 00-A-225/8  
 SCALE 2.000



① -91 TUBE HANDLE  
 MATL: 1.00 OD X .125 WALL, 6061-T6, 00-A-200/8  
 SCALE 1.000

② -93 TUBE END CAP  
 MATL: .063 THK, 6061-T6, 00-A-250/11  
 SCALE 2.000

PREMIER AVIATION, INC.  
 2020 Aviation Parkway, Grand Prairie, Texas 75052  
 D OSUV8 B67-43001 81  
 SCALE: 1/16" = 1" SHEET 30 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:02:30 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END CAP

Job Number: 40074

Part Number: PB674300193

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 10:02:30 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : TUBE END CAP  
 Job Number : 40074  
 Estimate Number : 13407  
 P.O. Number :  
 This Issue : 25/06/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB674300193  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.30  
 Previous Run : Project Number : N/A  
 Material :  
 Due Date : 04/07/2008 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By : JLD 08.6.25  
 Comment : est rev A new issue 08.06.19 DD verified: EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S063 6061-T6 .063 Sheet



Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.0725 sf(s)  
 6061-T6 .063 Sheet  
 batch: 105225 IB 8-6-26

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1 IB 8-6-26  
 Prog Rev: B1

2-Deburr if necessary

IB

08/06/26

12 12 JLD

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-6-26



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/06/26 x12

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Box E

MF 08-07-09